

# Work Order ID 106439

\*106439\*

Page 1

August-30-13 12:59:12 PM

Item ID: D206-642-311BL

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Skidtube LH (AEL Blue)

Start Date: 8/30/13 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 9/20/13 Req'd Qty: 1.00 \*1\*

Customer:

Reference:

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*  
Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
D206-642	Rev N								
100	DOCUMENT CONTROL	0.00							
*100*									
DC	Memo 7/10	0.00							
Document Control	Photocopy bluefile and create labels per PPP D206-642-311 CHG007								
110	Pick Kit	0.00							
*110*									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
*120*									
QC	Memo	0.00							
Quality Control									

DAS  
31  
9-89

13-10-18

①

DAS  
28  
9-89

1x 13-10-15

DAS  
16  
9-89

DAS  
31  
9-89

13-10-18

①

# Work Order ID 106439

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Item ID: D206-642-311BL Accept \*N9000040100\* Setup Start \*NS1\*  
Revision ID: Stop \*NS2\*  
Item Name: Skidtube LH (AEL Blue)  
Start Date: 8/30/13 Start Qty: 1.00 \*1\* Cust Item ID:  
Required Date: 9/20/13 Req'd Qty: 1.00 \*1\* Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
*130*									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-311								
	Location: <u>094</u>								
	PPP Rev: <u>1</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
*140*									
QC	Memo	0.00							
Quality Control									

DAS 6 9-89 13/10/23 DAS 31 9-89

13-10-24  
ME  
13-10-23

# Picklist Print

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Work Order ID: 106439  
Parent Item: D206-642-311BL  
Parent Item Name: Skidtube LH (AEL Blue)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:J05.10.11Added D3429-1 per CHG004KJ/CP/JLM/EC  
IPP Rev:K 07-12-04 ECN 1080p DD verified by:ec  
IPP Rev:L 08-09-29 as per DSI9421 DD verified by:EC IPP Rev:M as per REV.N DD  
10.04.19 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-341		Manufactured	No			110	Each	4.0000	1	1			DAS 6 9-89
Replacement Skidtube(Fits LH or RH)													

DAS  
31  
9-89

Location	Loc Qty	Loc Code
FG	1	
93119	1	
FG082	3	
36550	1	
69952	1	
95787	1	

D206-648-013  
GROUND HANDLING WHEEL MODIFICATION  
ATTN: D3414-041 - BLUE

DAS  
31  
9-89

Location	Loc Qty	Loc Code
PKG013	6	
101736	4	
103000	1	
99769	1	

B106455

DAS  
28  
9-89 13-10-15

D2932-1  
206 Saddle Left side  
BLUE

DAS  
31  
9-89

Location	Loc Qty	Loc Code
ST422	1	
96693	1	
ST427	13	
103461	6	
91554	4	
93204	2	
95744	1	
ST437	6	
98161	6	

IX

DAS  
28  
9-89

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Work Order ID: 106439  
 Parent Item: D206-642-311BL  
 Parent Item Name: Skidtube LH (AEL Blue)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

**D2933-1**  
 206 Saddle Left  
 BLUE

Manufactured No

110 Each 21.0000

1 1

DAS  
 28  
 9-89

13-10-15

## Location

## Loc Qty

## Loc Code

ST420A	5
98159	5
ST422	2
96699	2
ST427	8
93399	1
94773	2
96461	5
ST437	6
103664	6

DAS  
 6  
 9-89

IX

DAS  
 31  
 9-89

**D2938-1**  
 206 Saddle Left side  
 BLUE

Manufactured No

110 Each 22.0000

1 1

DAS  
 28  
 9-89

## Location

## Loc Qty

## Loc Code

ST422	1
93694	1
ST426	2
93411	2
ST428	9
93943	3
98163	6
ST438	10
103069	4
103678	6

DAS  
 6  
 9-89

IX

DAS  
 31  
 9-89

# Picklist Print

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Page 3

Work Order ID: 106439

Parent Item: D206-642-311BL

Parent Item Name: Skidtube LH (AEL Blue)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

D2939-1

Manufactured No

206 Saddle Left side

BLUE

110

Each

22.0000

DAS  
6  
9-89

1

DAS  
28  
9-89

13-10-15

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST422

1

96703

1

ST425A

6

98165

6

ST428

9

85836

4

93897

5

ST438

6

103462

6

1x

AN3-41A

Bolt

Purchased

No

110

Each

1,657.0000

DAS  
6  
9-89

8

8

DAS  
28  
9-89

DAS  
31  
9-89

Location

Loc Qty

Loc Code

FG

20

122416

20

ST513

1637

123355

1637

8x

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Shop Packet Print

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Page 4

Work Order ID: 106439  
 Parent Item: D206-642-311BL  
 Parent Item Name: Skidtube LH (AEL Blue)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

D2652  
 Bushing

Manufactured No

110 Each

2:028.0000

16

16

DAS  
 28  
 9-89

13-10-15

DAS  
 31  
 9-89

## Location

## Loc Qty

Loc Code 6  
 9-89

FG	44
31985	44
ST013	996
101755	272
<u>104848</u>	402
105683	322
ST014	988
102204	182
102205	200
103022	200
103642	200
103643	200
99029	6

16x

# Picklist Print

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Work Order ID: 106439

Parent Item: D206-642-311BL

Parent Item Name: Skidtube LH (AEL Blue)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Nut

Purchased

No

110

Each

6,791.0000

8

8

DAS  
28  
9-89

13-10-15

Location

Loc Qty

Loc Code

FP001

3

122141

3

GA

18

122452

18

ST314

387

111668

1

117885

32

119017

55

119075

138

123265

43

M126036

118

ST506

1383

123900

912

124291

471

ST510a

5000

M126275

1000

M126333

4000

AN960JD10

WASHER

AN5-10A

BOLT

DAS  
31  
9-89

Purchased

No

110

Each

0.0000

8

8

DAS  
28  
9-89

Purchased

No

110

Each

553.0000

4

4

DAS  
28  
9-89

Location

Loc Qty

Loc Code

GA

50

122800

50

ST350A

3

124805

3

st503

500

M126180

500

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# Picklist Print

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Page 6

Work Order ID: 106439  
Parent Item: D206-642-311BL  
Parent Item Name: Skidtube LH (AEL Blue)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

AN5-11A  
BOLT

Purchased

No

110 Each 733.0000

DAS 6 9-89 4

4

DAS 28 9-89

13-10-15

DAS 31 9-89

Location

Loc Qty

Loc Code

ST514

92

125388

92

ST517

641

123533

441

M126105

200

4x

AN960JD516  
Washer

NAS1149D0563J

Purchased

No

110 Each 2.0000

DAS 6 9-89 8

8

DAS 28 9-89

DAS 31 9-89

Location

Loc Qty

Loc Code

ST504

2

1069059

2

125807

AN4-6A  
BOLT

Purchased

No

110 Each 2,033.0000

DAS 6 9-89 12

12

DAS 28 9-89

DAS 31 9-89

Location

Loc Qty

Loc Code

ST504

1300

M126317

1300

ST514

733

123355

233

M126175

500

12x

AN960JD416  
Washer

NAS1149D0463J

Purchased

No

110 Each 0.0000

DAS 6 9-89 25

25

DAS 28 9-89

DAS 31 9-89

2x

126221

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Shop Packet Print

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# Picklist Print

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Work Order ID: 106439

Parent Item: D206-642-311BL

Parent Item Name: Skidtube LH (AEL Blue)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Locknut

Purchased

No

110

Each

5,287.0000

DAS 12

12

DAS

28

9-89

13-10-15

DAS

31

9-89

Location

Loc Qty

Loc Code

FP001

50

122452

38

8182

12

ST314

10

m125708

10

st507

56

125535

23

m126073

33

ST509

4000

m126275

4000

ST510a

981

m126333

981

ST518

190

124231

190

12x

D3407-043

Tow Ring

BLUE

Manufactured

No

110

Each

27.0000

DAS 1

1

DAS

28

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

ST421

15

103303

14

86919

1

ST463

12

85478

1

93938

4

95924

7

1x

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Page 7

# Picklist Print

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Page 8

Work Order ID: 106439

Parent Item: D206-642-311BL

Parent Item Name: Skidtube LH (AEL Blue)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

D3456-1 Washer Manufactured No 110 Each 182.0000 1 1 DAS 28 9-89 13-10-15

DAS  
31  
9-89

Location

Loc Qty

Loc Code

FG 7  
25701 7  
ST047 175  
103539 50  
103787 25  
80252 1  
85223 1  
89237 6  
96570 21  
99338 71

DAS  
6  
9-89

B106784

D3457-1 WASHER Manufactured No 110 Each 91.0000 2 2 DAS 28 9-89

DAS  
31  
9-89

Location

Loc Qty

Loc Code

FG 10  
32409 10  
ST047 81  
102377 56  
97683 2  
99638 23

DAS  
6  
9-89

2x

# Picklist Print

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Work Order ID: 106439  
Parent Item: D206-642-311BL  
Parent Item Name: Skidtube LH (AEL Blue)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Nut

Purchased

No

110

Each

DAS 49.0000

1

DAS  
28  
9-89

13-10-15

Location

Loc Qty

Loc Code

FG

36

104603

36

GA

2

121652

2

ST315

1102

121162

25

122452

29

123021

3

123525

29

123900

2

125654

254

m125807

760

DAS  
31  
9-89

AN4C5A

Bolt

Purchased

No

110

Each

DAS 173.0000

1

DAS  
28  
9-89

Location

Loc Qty

Loc Code

ST355

173

122599

83

123265

90

DAS  
31  
9-89

AN960C416

washer

DAS ANS1149C0463R

31  
9-89

Purchased

No

110

Each

DAS 0.0000

1

DAS  
28  
9-89

D3413-1

O-Ring

BLUE

Manufactured

No

110

Each

DAS 48.0000

1

DAS  
28  
9-89

Location

Loc Qty

Loc Code

ST421

16

80224

3

88025

1

96882

4

98167

8

ST464

32

91117

32

DAS  
31  
9-89

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# Picklist Print

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Work Order ID: 106439  
 Parent Item: D206-642-311BL  
 Parent Item Name: Skidtube LH (AEL Blue)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

D2712 Manufactured No  
 Set Screw

110 Each

808.0000

10

10

DAS  
 28  
 9-89

13-10-15

DAS  
 31  
 9-89

## Location

## Loc Qty

## Loc Code

FG 50  
 29962 50  
 ST016 758  
 101775 250  
 102226 194  
 103652 182  
 91229 12  
 93686 20  
 99794 100

DAS  
 6  
 9-89

D2934 Manufactured No  
 Saddle Spacer

110 Each

74.0040

2

2

DAS  
 28  
 9-89

DAS  
 31  
 9-89

## Location

## Loc Qty

## Loc Code

FG 6  
 31929 6  
 ST022 68  
 101520 20  
 102358 20  
 103443 24  
 97041 1  
 98297 3

DAS  
 6  
 9-89

D2935 Manufactured No  
 Saddle Spacer

110 Each

94.0000

2

2

DAS  
 28  
 9-89

DAS  
 31  
 9-89

## Location

## Loc Qty

## Loc Code

FG 6  
 31793 6  
 ST022 88  
 102233 40  
 103655 33  
 88536 4  
 97264 1  
 99798 10

DAS  
 6  
 9-89

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# Work Order ID 106439

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**\*106439\***

Page 1

Item ID: D206-642-311BL

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Skidtube LH (AEL Blue)

Start Date: 8/30/13 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 9/20/13 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals: Process Plan:  Date: Tooling: Date:

Run Start **\*NR1\***

QC: Date: SPC (Y/N): Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D206-642	Rev N
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*MLJ 13-10-16*

100		0.00							
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**\*100\*** DOCUMENT CONTROL

DC Memo *7.10* 0.00

Document Control Photocopy bluefile and create labels per PPP D206-642-311 CHG007

110	Pick Kit	0.00							
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**\*110\***

Packaging Memo 0.00

Packaging

DAS

28

9-89

*1x 13-10-15*

120	QC4- 100% Inspect kits for completeness	0.00							
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**\*120\***

QC Memo 0.00

Quality Control